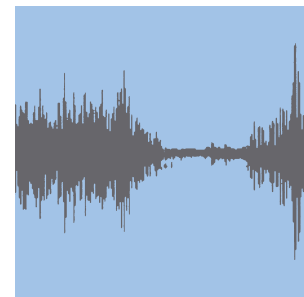
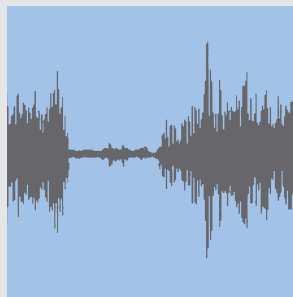
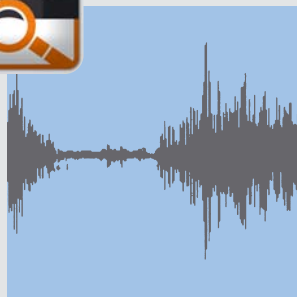


LEWA CMS

Condition Monitoring System offers
the most economic operation



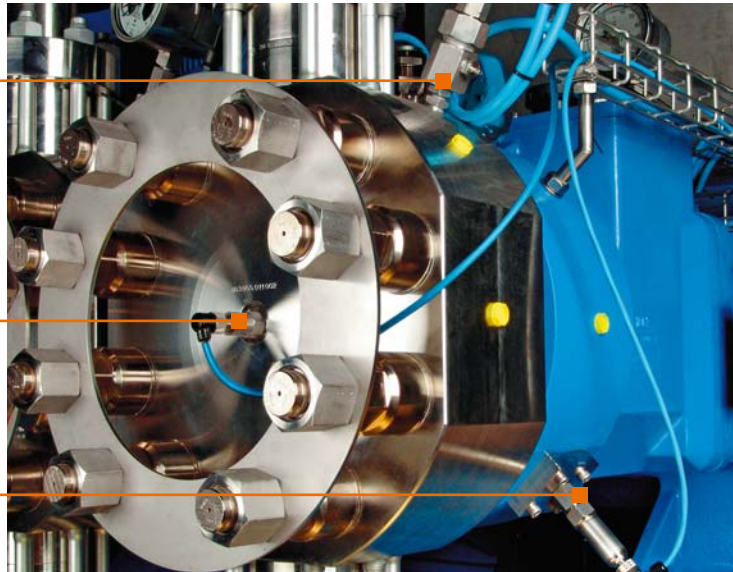
- Reduce lifecycle costs
- Reduce machine downtime

LEWA CMS: Condition Monitoring System – Minimum Downtime

CMS: Pressure switch

CMS: Impact sound sensor

CMS: Pressure sensor



CMS: Pressure switch



CMS: Impact sound sensor

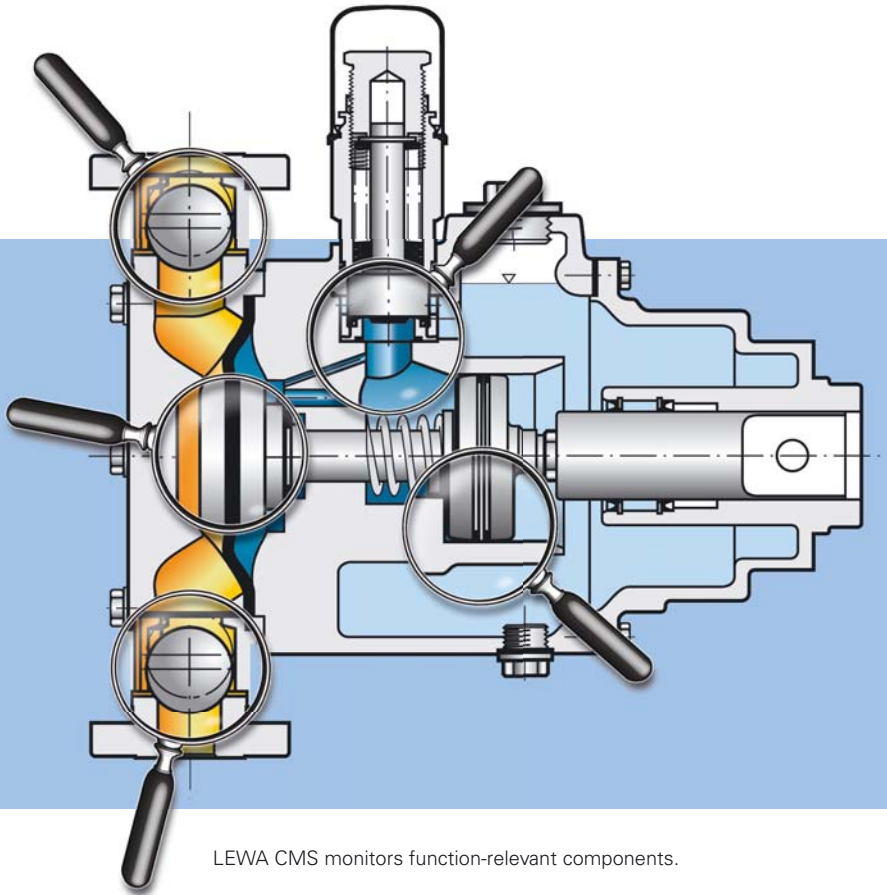


CMS: Pressure sensor

With LEWA CMS, pump lifecycle costs are lowered by reducing machine downtime, accomplished by progressing from preventive to condition oriented maintenance and further reducing the risk of pump breakdown.

- Parts are replaced only when their condition deteriorates.
- Potential failures are recognized at an early stage allowing for planned action, avoiding unplanned reaction.
- Costs due to production loss are reduced because downtimes can be scheduled and the required spare parts are on hand. Teardown surprises are significantly reduced.
- Goal-oriented maintenance results from clear, accurate condition diagnosis.
- Cooperation with the LEWA service department is optimized.





LEWA CMS monitors function-relevant components.

Use of sensory devices:

- Impact sound sensor
- Pressure sensor
- Inductive position sensor
- Pressure switch for diaphragm monitoring

LEWA CMS monitors the complete function of the pump head including any valve leakage – continuously and automatically.

LEWA CMS – flexible application

- Applicable to a wide range of metering and process pumps for different fluids and operating parameters
- Link-up to the process guiding system (Ethernet, RS 485)
- Can be retrofitted to the currently installed LEWA pumps
- Applicable for simplex and multiplex pumps
- Suitable for operation in hazardous environments

At pump commissioning the initial (prime) condition of all monitored parameters are recorded and stored as reference data. During operation the current condition of corresponding parameters is compared to the reference data.

LEWA CMS – user-friendly operation

- Permanent, automatic signal evaluation
- Intelligent error detection with plain text messages due to expert knowledge in electronics
- Differentiation of pre-alarm, alarm and shutdown conditions

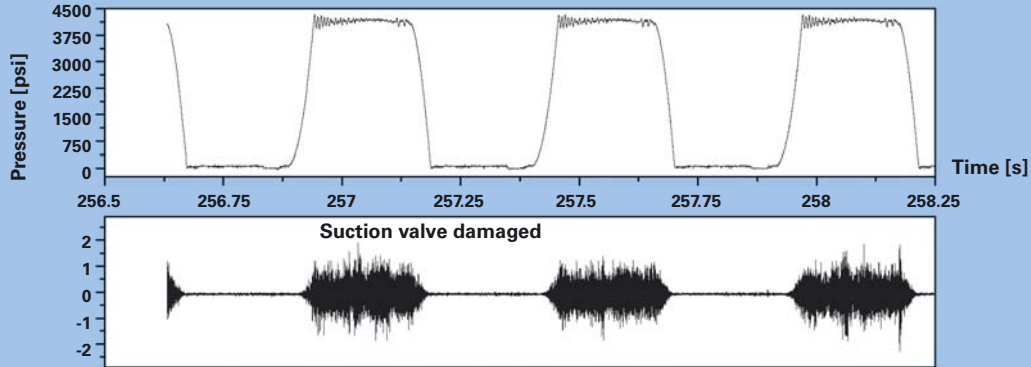
LEWA CMS – precise failure signalling

- Displays suction and discharge valve leak rate from 1%
- Complete breakdown of suction or discharge valve
- Blocked lines
- Operating pressure deviation
- Displays hydraulic leakage from 1%
- Diaphragm damage

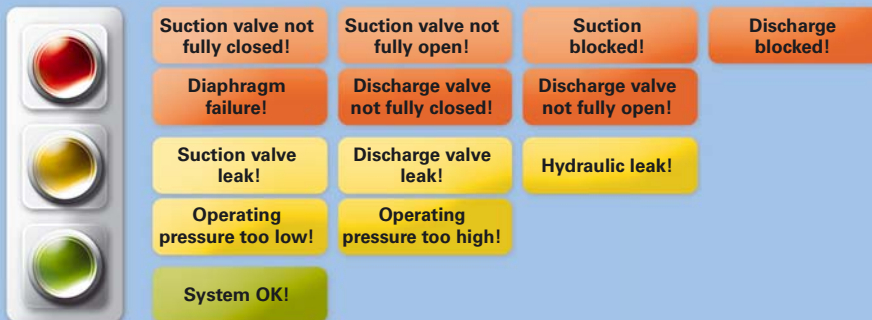


LEWA CMS: Transparency for pump operators

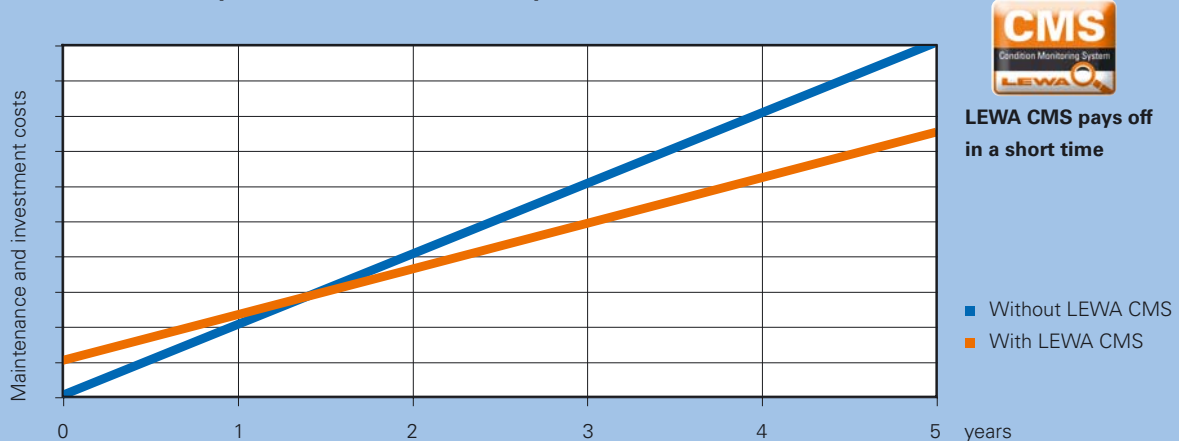
Diagnosis of the impact sound signal from a damaged suction valve indicates potential failure automatically



The intelligent signal evaluation supplies clear plain text messages



Amortisation period of LEWA CMS (example)



LEWA – always close to the client



- **“We want to buy pumps, install them and then forget them.”**
- **“70% of lifecycle cost of a pump is associated with lost production resulting from unscheduled downtime.”**
- **“Advanced technology plays a decisive role in today’s pump industry, however system solutions, providing reliable, concise information regarding machine condition, that result in planned service are rapidly becoming more important.”**
- **“A basic requirement for us is monitoring the condition of hermetically tight pumps.”**
- **“It is fundamentally important to reduce the total lifecycle costs for liquid pumps. These costs include initial investment, spare parts and cost of lost production due to unscheduled downtime.”**
- **“Fully automatically operation and continuous monitoring of machines and systems are important application trends in today’s process industry.”**
- **“Today automatic diagnostic systems provide increased safety for critical applications, especially when availability of on-site service personnel is being reduced.”**

For short distances: LEWA at your service worldwide



Germany / Headquarters

■ **LEWA GmbH**

Ulmer Str. 10
71229 Leonberg
Phone +49 7152 14-0
Fax +49 7152 14-1303
lewa@lewa.de
www.lewa.de

■ **LEWA HOV GmbH + Co KG**

Ulmer Str. 12
71229 Leonberg
Phone +49 7152 6091-0
Fax +49 7152 6091-59
hov@hov.de
www.hov.de

Austria

■ **LEWA Pumpen GmbH**

1150 Vienna
Phone +43 1 8773040-0
info@lewa.at
www.lewa.at

Brazil

■ **LEWA Bombas Ltda.**

04378-400 São Paulo - SP
Phone +55 11 56770466
info@lewa.com.br
www.lewa.com

Bulgaria

■ **LEWA – Technical Office Sofia**

1421 Sofia
Phone +359 2 8654088
lewa.bg@lewa.at
www.lewa.at

China (P.R.C.)

■ **LEWA Pumps (Dalian) Co., Ltd.**

116600 Dalian
Phone +86 411 8758-1477
sales@lewa.cn
www.lewa.cn

Czech Republic

■ **LEWA Pumpen spol. s.r.o.**

602 00 Brno
Phone +420 5 43236052
office@lewa.cz
www.lewa.at

France

■ **LEWA S.A.S.**

78500 Sartrouville
Phone +33 1 308674-80
info@pompes-lewa.fr
www.lewa.fr

Hungary

■ **LEWA Kft.**

1012 Budapest
Phone +36 1 2240403
lewa.hu@lewa.at
www.lewa.at

Italy

■ **LEWA S.R.L.**

20020 Arese (Mi)
Phone +39 02 935826-60
info@lewa.it
www.lewa.it

Poland

■ **LEWA Sp. z o.o.**

00-159 Warsaw
Phone +48 22 6358204
info@lewa.pl
www.lewa.pl

Romania

■ **LEWA Romania s.r.l.**

050579 Bucharest
Phone +40 21 4107340
info@lewa.ro
www.lewa.at

Singapore

■ **LEWA PTE LTD**

Singapore 129808
Phone +65 686 17127
info@lewa.sg
www.lewa.sg

Spain

■ **LEWA Hispania, S.L**

08020 Barcelona
Phone +34 93 2247740
info@lewa.es
www.lewa.es

Switzerland

■ **LEWA Pumpen AG**

4153 Reinach 1
Phone +41 61 7179400
info@lewa-pumpen.ch
www.lewa-pumpen.ch

Ukraine

■ **LEWA Ukraine LC**

03039 Kiev
Phone +380 44 52796-31
lewa.ua@lewa.at
www.lewa.at

USA / North- and Middle America

■ **LEWA, Inc.**

Holliston, MA 01746
Phone +1 508 429-7403
sales@lewa-inc.com
www.lewa-inc.com

■ **Capital Process Equipment, Inc.**

Houston, TX 77029
Phone +1 713 673-5161
rfletcher@capitalprocess.com
www.capitalprocess.com

Joint Venture Egypt / A. R. E.

■ **LEWA Egypt Pumps S.A. E.**

11241 Cairo
Phone +20 2 220562-70
info@al-farid.com
www.lewa.com

Joint Venture Dubai / UAE

■ **LEWA FZCO**

Jebel Ali, Dubai - UAE
Phone +971 4 8833184
lewadxb@emirates.net.ae
www.lewa.com

Find more LEWA subsidiaries
at www.lewa.com