LEWA ecoflow®
The custom-made metering pumps
The custom-made metering pump.
LEWA ecoflow is an extensive modular system for diaphragm and packed plunger metering pumps. It combines seven drive sizes with six different pump heads. Your expectation is our expectation – with this modular system, its many options, and our special solutions, we can meet even the toughest of customer requirements. LEWA ecoflow is considered the most advanced metering pump product line in the world and is constantly being refined and undergoing further development.
LEWA ecoflow.
The advantages at a glance.

Reliable components are one of the keys to safe processes. LEWA ecoflow pumps are based on the robust technology that LEWA is renowned for. As a result, they are also easily able to fulfill the strict safety requirements of API 675 (American Petroleum Institute). The pumps use key components from LEWA’s proven range – like the PTFE sandwich diaphragm with diaphragm monitoring, the patented DPS diaphragm protection system and flow efficient check valves.

1. Highest metering accuracy
LEWA metering pumps provide gentle, precise conveyance with reproducibility as required – even at high pressures.

2. Hermetically tight
LEWA diaphragm pumps work without dynamic seals, due to their design. This permits a hermetically tight working area. There are no external emissions and contamination of the fluid is impossible.

3. Maximum operational safety
Secure against misuse and against impermissible operating states, resulting in outstanding system availability. A monitoring system indicates possible diaphragm damage immediately. The pump can still be operated for a limited time.

4. Custom-made solutions
The modular system permits a wide variety of solution options. LEWA specializes in demanding requirements and is continually working with you to extend the set of solutions.

5. Lowest lifetime costs
LEWA develops pumps for long service life. The assemblies run for decades in continuous operation. Our pumps achieve the highest efficiency of any pump technology.

6. Worldwide service
LEWA is globally organized. Spare parts and service are quickly available on-site anywhere in the world.
LEWA ecoflow metering pumps can be used to solve a wide variety of tasks. The large number of variants is not only due to the possible combinations of drives and pump heads.

The multiple arrangement of identical and different drives – in segment or boxer design – is also possible without problems. This permits volume flows to be handled in a variable manner and different material flows can be conveyed or metered at certain ratios (recipe metering). Even the widest variety of materials and surfaces (such as hygienic requirements) can be selected to match the fluid conveyed. For extreme fluid and environmental conditions (such as temperatures), special designs are also available.

And LEWA is always extending the portfolio with new developments and refinements.
For individual requirements.
Schematic diagram of the modular system.

**Scope of performance and application areas**

- Hot to cold environments
- Vacuum to high pressure
- Thin to high-viscosity
- Volatile to non-volatile
- Acidic to basic
- Solid-free to particulate
- Low to high temperature
- Neutral to corrosive
- High-purity to toxic

Five pump head series for a wide range of applications (see pages 12/13)

Seven drive sizes for a wide performance range (see pages 20/21)
Chemical industry

Hermetically tight LEWA ecoflow pumps for use up to 17,400 psig are the first choice for the manufacture of chemical intermediate and end products.
Petrochemistry

The most important processes in petrochemistry are cracking and reforming processes. For over 60 years, we have delivered robust pumps for these applications.
Oil and gas industry

The oil and gas industry has special requirements that make qualified equipment and experienced suppliers essential. We offer EPC companies, operators, and end customers a complete line of high-end diaphragm, packed plunger pumps and even complete systems and modules.
Energy utilities

We support processes in power generation, transport, distribution, and storage with our products and know-how. LEWA systems are even used for the manufacture of solar panels.
Process integrity, recipe constancy, and product reliability are basic prerequisites in food technology. Hygienic aspects and cleanability play a central role. Contamination of the process media has to be avoided. That’s a case for LEWA.
Pharma and biotechnology

Whenever sterile fluids are reliably conveyed or materials purified, validated pumps and systems from LEWA are almost certainly in use.
For a wide variety of requirements. The LEWA ecoflow pump heads.

Series M900

The universal choice for fluids of any kind
Innovative diaphragm pump head of the latest generation for maximum operational reliability. The patented LEWA DPS technology also enables a suction capacity that is globally unique in the field of hydraulically actuated diaphragm pumps.

Series M800

The compact choice for highest pressures
The special geometry of the diaphragm fixation system enables the use of PTFE diaphragms in pressure ranges up to 14,500 psig and thus results in a very compact shape.
The proven choice for high volume flows
Universal diaphragm pump head for high flows. Proven, durable, reliable and with patented diaphragm position control.

The extreme choice for high temperatures
M200/M400 pump heads have a metal diaphragm and are designed for high temperatures and pressures up to 17,400 psig. Also suitable when a high degree of permeation resistance is required.
The simple choice for unproblematic fluids
Packed plunger pump heads are preferred for simple, unproblematic fluids, and represent a high-quality solution at an attractive purchase price.
Series

M200
M400

The extreme choice for high temperatures
M200/M400 pump heads have a metal diaphragm and are designed for high temperatures and pressures up to 17,400 psig. Also suitable when a high degree of permeation resistance is required.
For fluids of any kind.
Universal M900 diaphragm pump heads.

The M900 pump head is an innovative diaphragm pump head of the latest generation, with PTFE sandwich diaphragm for maximum operational reliability.

As a further development to the M500 series, it is just as durable and proven, however has more safety reserves, especially when starting up the pump. The patented LEWA DPS technology also enables a suction capacity that is globally unique in the field of hydraulically actuated diaphragm pumps.

Technical Data

| Discharge pressure up to 7,250 psig |
| Flow rate up to 1,585 gph per pump head |
| Temperatures from -4.0 to +302.0 °F |
| Viscosity up to 100,000 mPa·s |
| 316/316L, special materials |
| Can be installed on all ecoflow drive units |

Outstanding advantages

| Globally unique suction lift capability |
| Suitable for vacuum extraction |
| Simple, reliable start-up, even under extreme conditions |
| Patented DPS diaphragm protection system |
| Very low maintenance costs and long service intervals |
| Insensitive to particles in the fluid |
| Dry run safe |
| Integrated pressure relief valve |
For highest pressures.
Compact M800 diaphragm pump heads.

The M800 pump head is a diaphragm pump head with PTFE sandwich diaphragm.

The special geometry of the diaphragm fixation system enables the use of PTFE diaphragms in pressure ranges up to 14,500 psig and thus results in a very compact shape. Very economical solution in the range of high pressures, especially in comparison with pump heads with metal diaphragms.

### Technical Data

- Discharge pressure up to 14,500 psig
- Flow rate up to 290.6 gph per pump head
- Temperatures from 14.0 to +140.0 °F
- Viscosity up to 100,000 mPa·s
- 1.4313 or 1.4462 (Duplex)
- Can be installed on all ecoflow drive units ≥ LDF

### Outstanding advantages

- Extremely high operating pressures possible
- Compact design and smallest possible use of materials by using PTFE diaphragms even in the high-pressure range (and so having smaller outer diameters in comparison with metal diaphragm pump heads)
-Insensitive to particles in the fluid
- Dry run safe
- Integrated pressure relief valve
For high volume flows.
Proven M500 diaphragm pump heads.

The M500 diaphragm pump head with PTFE sandwich diaphragm is universally applicable. It is perfect for high flow rates.

The M500 has been in successful use for decades. Its advantages are robustness, reliability, and its patented diaphragm position control.

Technical Data

Discharge pressure up to 5,070 psig
Flow rate up to 5,019 gph per pump head
Temperatures from -58.0 to +302.0 °F
Viscosity up to 100,000 mPa·s
316/316L, plastics PVC or PVDF, special materials
Can be installed on all ecoflow drive units ≥ LDE

Outstanding advantages

High suction capacity due to diaphragm position control
Very low maintenance costs and long service intervals
Suitable for high volume flows
Insensitive to particles in the fluid
Dry run safe
Integrated pressure relief valve
For high temperatures.  
**M200/M400 diaphragm pump heads for extreme requirements.**

**M200/M400 pump heads** with metal diaphragms are selected for highest pressures and high temperatures. They are also suitable when a high degree of permeation resistance is required.

The diaphragm works between two contour plates, limiting the deflection of the diaphragm and providing an extreme level of operational reliability. The diaphragm monitoring system offers a plus for safety by immediately displaying the damage of a diaphragm layer.

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**Technical Data**

- Discharge pressure up to 17,400 psig
- Flow rate up to 290.6 gph (M200) or 211.3 gph (M400) per pump head
- Temperatures from -40.0 to +392.0 °F
- Viscosity up to 500 mPa·s
- 316/316L, Special materials
- M200 can be installed on all ecoflow drive units ≤ LDE
- M400 can be installed on all ecoflow drive units ≥ LDF

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**Outstanding advantages**

- Extremely high operating pressures possible
- Extremely high operating temperatures possible
- Diffusion-tight metal diaphragm
- Dry run safe
- Integrated pressure relief valve
For unproblematic fluids. The simple packed plunger pump heads of Series K.

Packed plunger pump heads are an alternative for simple fluids.

With this design the metered fluid is displaced directly by the plunger, i.e., the plunger and packing are wetted. A high degree of operational reliability is reached through the high quality plunger material and seal design.

**Technical Data**

- Discharge pressure up to 7,250 psig
- Flow rate up to 2,378 gph per pump head
- Temperatures from -94.0 to +752.0 °F
- Viscosity up to 1,500,000 mPa·s
- 316/316L, Special materials
- Can be installed on all ecoflow drive units <= LDE

**Outstanding advantages**

- Cost-effective introductory solution for simple metering tasks
- Extremely high operating temperatures possible
- Plungers made of different materials
- High availability due to movable plunger connection and a specific selection of materials for every application

**Specific options**

- Plunger packing with purging possibility
For a wide variety of requirements.
A wide selection of valves.

Precision valves are a must for the perfect function of metering pumps. For LEWA ecoflow, we offer a wide variety of valve variants for any possible requirement.

The significant criteria when selecting the right valve are: Physical and chemical properties of the fluid, temperature of the fluid, discharge pressure, and pump stroke frequency. For suspensions, the properties of the solid particles should also be noted.

### Ball valve (standard valves for nominal diameters up to 0.59”)
- Beneficial for flow
- High functional reliability, even for contaminated fluids or suspensions
- Depending on nominal diameter, can be used for stroke frequencies up to 350 min⁻¹
- Spring-loaded
  - To increase closing force for viscous fluids
  - To create a positive differential pressure between the suction and pressure sides

### Disc valve (standard valves for nominal diameters 0.98” and over)
- For large volume flows
- Suitable for high viscosity
- For extreme stroke frequencies (up to 400 min⁻¹)
- With insert ring for slurries

### Cone valve (standard valves for nominal diameters 0.98” and over)
- Standard valve for large volume flows
- Combines the advantages of ball and disc valves
- Suitable for high stroke frequencies (up to 250 min⁻¹)
- Suspension variant available

### Custom valves

#### Double ball valve (standard valves for nominal diameters 0.39” and smaller)
- Particularly well-suited for low-viscosity fluids (such as liquefied gases)
- For high tightness and metering accuracy

#### Suspension valves (available for nominal diameters up to 3.35”)
- Thanks to flow-beneficial design, suitable for suspensions
- Valve seats available with soft material insert or of hard metal to reduce wear

#### Hardened valves or valves in hard metal, oxide ceramic, silicon nitride
- For very low wear
- Other variants on request
For individual requirements. The drive unit sizes.

Our pumps cover a range from 0.03 gph to 5,019 gph per pump head. If the range needs to be extended, we offer multiplex or boxer design.
LEWA ecoflow — Drive units

LDF  LDG  LDH/LDHB

<table>
<thead>
<tr>
<th></th>
<th>LDF</th>
<th>LDG</th>
<th>LDH/LDHB</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drive power</td>
<td>24.5 kN</td>
<td>35 kN</td>
<td>60 kN</td>
</tr>
<tr>
<td>Stroke length</td>
<td>2.17 &quot;</td>
<td>2.36 &quot;</td>
<td>0 – 4.72 &quot;</td>
</tr>
</tbody>
</table>
For small or large metering quantities. Drives, stroke adjustment, speed.

The right drive unit is selected from the LD series depending on the metering performance and control range needed.

With seven sizes and different transmission ratios, a wide performance range can be covered. The drives can also be operated with constant stroke length or with stroke adjustment. This can be done manually, electrically, or pneumatically. The metering flow can also optionally be regulated continuously by speed using a frequency converter.

Function stroke adjustment
A variable eccentric can be used to adjust stroke length and therefore the metering flow very exactly over a wide range. With the variable eccentric drive, the drive torque is transmitted directly from the worm gear through the hollow shaft (1) to the eccentric wheel (2). By axially offsetting the sliding shaft (3), which is furnished with a slanted groove, the eccentric can be adjusted radially. The stroke length of the crankshaft changes correspondingly.

Outstanding advantages

All sizes can be combined nearly arbitrarily
Exact, reproducible metering flow adjustment using stroke length (with a variable eccentric) and speed (with a frequency converter)
Wide control range 1:100 for flexible adjustment to different metering tasks
High overload safety
Also suitable for pure conveyance tasks
Also suitable for recipe metering
Very long service life due to solid overall design and high wear resistance
Simple service and maintenance
Very low maintenance costs and long service intervals
Common oil bath: LEWA ecoflow multiple pumps need no radial shaft seals between the elements
**Drive unit variants**

- As single drive unit with space-saving vertically installed motor
- Multiple drive units that can be combined with identical or different output, to reduce pulsation, for recipe metering, or for high flow rates
- Boxer design with double, quadruple, or sextuple pumps
- Special material nodular cast iron GGG EN-JS1025 for very low ambient temperatures

**Specific options**

**Drive variants**

<table>
<thead>
<tr>
<th>Drive variants</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard motors with IEC or NEMA connections</td>
</tr>
<tr>
<td>Pneumatic drive</td>
</tr>
<tr>
<td>Diesel assemblies</td>
</tr>
<tr>
<td>Special drives of all kinds</td>
</tr>
<tr>
<td>Servo motor (LEWA intellidrive)</td>
</tr>
<tr>
<td>With or without explosion protection</td>
</tr>
<tr>
<td>Tried and true controllers, e.g. for proportional or batch metering, PLC</td>
</tr>
</tbody>
</table>

**Stroke adjustment variants**

<table>
<thead>
<tr>
<th>Electrical stroke adjustment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Integrated end position and overload protection</td>
</tr>
<tr>
<td>Response through potentiometer or 0/4 to 20 mA signal, bus</td>
</tr>
<tr>
<td>Protection class is IP 67</td>
</tr>
<tr>
<td>Position regulators: Controllable with 0/4 to 20 mA signals or Profibus DP</td>
</tr>
<tr>
<td>Explosion protection</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pneumatic stroke adjustment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard controller 2.9 up to 14.5 psig</td>
</tr>
<tr>
<td>Control and response using 0/4 to 20 mA signal</td>
</tr>
<tr>
<td>Protection class up to IP 54</td>
</tr>
<tr>
<td>Protection class IP 65 optional</td>
</tr>
<tr>
<td>Explosion protection EExialICT6</td>
</tr>
</tbody>
</table>

Frequency converter for continuous regulation through speed

You can find a technical animation of the functionality here:
For tightness and safety.
The LEWA ecoflow technology.

LEWA ecoflow is a hydraulically actuated metering diaphragm pump. The design principle ensures that the diaphragm of the pump head always works in the defined range.

Diaphragm pumps are used when leak tightness and operational reliability are in demand. Especially for fluids that are hazardous, abrasive, environmentally harmful, or sensitive. To keep the load on the diaphragm as low as possible, it is hydraulically actuated in the LEWA ecoflow. In combination with the DPS (Diaphragm Protection System), a long diaphragm service life can be guaranteed.

Low-wear valves for a variety of tasks
Operational reliability and service life are decisively dependent on valve quality. The valve design is therefore adapted to the specific application.

The right material for any fluid
The standard material is stainless steel 316/316L. Material options of different metals and plastics are possible.

Minimum dead space, short dwell times
By optimizing the design of the pump head, the clearance volume in the working chamber can be kept low. The fluid flow is designed to ensure the problem-free execution of flushing and drying procedures.

Diaphragm monitoring system:
For reliable status indication
The standard diaphragm monitoring system reliably shows the status of the diaphragm. Production can be stopped without danger in any case. The indication is realized via a pressure signal.

Pressure limiting valve
A pressure limiting valve in the hydraulic part of the pump prevents any overload situations in the pump. It can be individually adjusted in the LEWA ecoflow.
High metering accuracy, gentle conveyance
Metering pumps offer high metering accuracy and gentle conveyance, are stroke adjustable (manually, electrically, or pneumatically), and can also be adjusted in stroke frequency using a frequency converter. The reproducibility of settings is better than ±1%.

Hydraulic control
The hydraulic valve ensures stable, precise operating conditions.

Lubrication
All moving parts run with immersion bath lubrication in oil.

Separation of hydraulic and drive oil
This separation permits optimum adaptation to environmental influences as well as the requirements of the fluid and the process.

Simple, reliable start-up
The diaphragm protection system ensures problem-free start-ups even under unfavorable background conditions.

You can find a technical animation of the functionality here:
For the optimum configuration.
Overview options.

**Instrumentation, control, and monitoring**

- Integration of the pump into the process control system for control and status monitoring
- Diagnostic connection for the online readout of measurement data from the pump head and drive
- Diaphragm monitoring systems to spec with pressure switches, manometers, contact manometers

**Pump head designs**

- Special materials by customer request, for example 2.4610, titanium, plastics
- Diverse connection geometries
- CIP and SIP capability
- Hygienic design
- Heating and cooling jacket
- Fully heated pump heads (including valves) for melting
- Remote head design for extreme temperatures

**Accessories**

- Pulsation damper
- Safety valve
- Pressure retaining valve
- Flow meter
- Base plate
- Collecting pipe
- External safety valves to secure the system
- External pressure retention valves for differential pressure generation
At a glance.
Technical data.

Performance overview LEWA ecoflow

Performance overview to determine drive unit size. The characteristics apply to a single pump. Flow rate specifications per pump head.
Technical data for pump heads

<table>
<thead>
<tr>
<th>Pump head</th>
<th>M500</th>
<th>M900</th>
<th>M800</th>
<th>M200</th>
<th>M400</th>
<th>K</th>
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<tr>
<td>Max. discharge pressure [in psig]</td>
<td>5,070</td>
<td>7,250</td>
<td>14,500</td>
<td>17,400</td>
<td>17,400</td>
<td>7,250</td>
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<tr>
<td>Max. flow rate [in gph]</td>
<td>5,019</td>
<td>1,585</td>
<td>290.6</td>
<td>290.6</td>
<td>211.3</td>
<td>2,378</td>
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<td>-4.0/+302.0</td>
<td>14.0/+140.0</td>
<td>-40.0/+392.0</td>
<td>-40.0/+392.0</td>
<td>-94.0/+752.0</td>
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<tr>
<td>Max. viscosity [in mPa·s]</td>
<td>100,000</td>
<td>100,000</td>
<td>100,000</td>
<td>500</td>
<td>500</td>
<td>1,500,000</td>
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<tr>
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<td>Applicable on all ecoflow drive units ≥ LDF</td>
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Assembly dimensions

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<tr>
<th>Type</th>
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<th>LDF</th>
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<tr>
<td>L</td>
<td>15.75</td>
<td>17.72</td>
<td>27.56</td>
<td>31.50</td>
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<tr>
<td>W</td>
<td>15.75</td>
<td>19.69</td>
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<tr>
<td>ΔW</td>
<td>7.28</td>
<td>8.66</td>
<td>11.02</td>
<td>13.78</td>
<td>16.93</td>
<td>19.29</td>
<td>28.23</td>
</tr>
<tr>
<td>H</td>
<td>10.24</td>
<td>12.60</td>
<td>24.02</td>
<td>27.17</td>
<td>37.01</td>
<td>39.37</td>
<td>59.06</td>
</tr>
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</table>

The dimensional specifications differ depending on the pump head installed.
Complete solutions from a single source.
LEWA packages and systems.

LEWA also offers solutions that go beyond individual metering pumps. For decades, we have built customer-specific systems, skids, and packages. Our service ranges from engineering to commissioning – including custom system controllers, process visualization, operational data collection, and external interfaces to the process control system.

We guarantee the optimum implementation of your requirements with our knowledge of intelligent process control and the controller and regulation technology needed to achieve it.

The basis is the competent selection and combination of system components and their characteristics. As our basic component, we prefer to use LEWA ecoflow metering diaphragm pumps.
Creating Fluid Solutions.
For more value created.

Technical consulting

Fluid and process engineering tests

Lifecycle concepts and energy optimization

Process automation

Pulsation studies and pipeline calculations

System layout and integration

Creative development and refinements

Commissioning and maintenance service

Spare part and service concepts
Creating Fluid Solutions.
Driven by our commitment, our trendsetting products and innovative technologies have set benchmarks for diaphragm pumps and metering systems for over 60 years. We solve complex tasks from a single source. That ranges from custom pump design, basic and system engineering, global project management, and pretesting to commissioning and maintenance on site. Our consistent drive always to develop the best solutions for the customer provides you with a competitive advantage and visible added value.